

SB 740-6625-91-003

DEPARTMENT OF THE ARMY SUPPLY BULLETIN

Storage Serviceability Standard For USAECOM Materiel

TEST SETS, RADAR (FSC 6625)

Headquarters, Department of the Army, Washington, D.C.

12 June 1970

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SECTION I. INTRODUCTION

1. **Purpose.** This bulletin provides a storage serviceability standard which establishes uniform criteria for determining the acceptability of the items designated herein for continued storage and/or issue, on the condition that all specifications and requirements applicable to the items have previously been met at the time of receipt from new procurement, or after repair, overhaul, or rebuild by a CONUS depot maintenance shop.

2. **Scope.** This bulletin applies to all activities engaged in the receipt, **storage**, and issue of USAECOM Test Sets, Radar (FSC 6625) listed in appendix B with the applicable Federal stock number(s).

3. **General.** It is the Army's objective to attain and maintain a constant materiel readiness status for materiel in depot stocks. The scope of such an objective is of such magni-

tude that only general guidelines are provided by chapter 3, section VIII of TM 743-200-1 for the quality evaluation of materiel in the custody of supply and storage activities. This standard supplements TM 743-200-1 by providing a systematic procedure for storage cyclic inspection of the test sets, radar specified in paragraph 2 and indicates the limiting degree of deterioration, damage, unsatisfactory storage practices, and other characteristics which are acceptable. It also establishes the basis for identifying materiel requiring segregation, remedial care and preservation, or reclassification action. Applicable requirements of the standard may be used for performing receipt and preshipment quality control inspections.

4. Definitions. *a.* Definitions for the majority of specialized terms used can be found in MIL-STD-109B.

b. Definitions for other specialized terms are as follows:

(1) *Storage serviceability standard.* A

written procedure providing storage methods and standards and prescribing the necessary requirements for the surveillance of materiel in storage.

(2) *Storage quality level (SQL).* That quality level applicable to storage sampling inspection expressed in terms of percent defective or defects per 100 units, which ever is applicable, specified for a given group of defects of a product. It is the maximum allowable accidental departure from specification requirements which can be tolerated.

5. Reporting of Supply Bulletin Improvements. Reporting of errors, omissions, and recommendations for improving this publication by the individual user is encouraged. Reports should be submitted on DA Form 2028 (Recommended Changes to Publications) and forwarded direct to Commanding General, U. S. Army Electronics Command, ATTN: AMSEL-ME-NMP-EM, Fort Monmouth, N. J. 07703.

SECTION II. STORAGE AND SPECIAL INSTRUCTIONS

6. Preservation, Packaging, and Packing. Preservation, packaging, and packing will be in accordance with the requirements listed in appendix C. Items designated by 17-digit code shall be preserved and packaged in accordance with MIL-STD-726C; packing shall conform to the requirements specified in MIL-P-55585 (EL). Items designated by military specifications shall be preserved, packaged, and packed in accordance with the requirements in the cited specification.

7. Marking. Marking will be in accordance

with MIL-STD-129D.

8. Storage. *a.* Type. Controlled humidity warehouse or heated warehouse.

b. Age Control. Test sets, radar will be issued on a first-in-first-out (FIFO) basis by date of manufacture, or date of rebuild.

c. Shelf Life. Test sets, radar are subject to deterioration during storage and are required to be inspected and tested as specified in appendix D.

APPENDIX A

REFERENCES

MIL-T-4888	Test Set, Radar AN/UPM-29B
MIL-T-14387	Test Set, Radar AN/UPM-60 (Units of)
MIL-T-18201	Test Set, Radar AN/UPM-33
MIL-T-55559	Test Set, Radar AN/APM-246 Packaging and Packing of
MIL-P-55585(EL)	Packing and Marking Requirements for Southeast Asia and Stratcom and Preparation for Delivery Requirements of Electronics Equip- ment and Components.
MIL-STD-109B	Quality Assurance Terms and Definitions.
MIL-STD-129D	Marking for Shipment and Storage.
MIL-STD-726C	Packaging Requirements Code.
TM743-200-1	Storage and Materials Handling.

APPENDIX B

FEDERAL STOCK NUMBERS AND TEST REQUIREMENTS

<i>Type</i>	<i>FSN</i>	<i>Publicacion</i>	<i>Test Requirements</i>
AN APM-66	6625-850-6114	TM 11-6625-398-24	Section 3 Para 3 thru 15
AS APM-176	6625-868-8328	TM 11-6625-619-45	Chapter 3
AN APM-246	6625-943-2059	TM 11-6625-664-45	Para 4-1 thru 4-5
AN APM-247	6625-9264322	TM 11-6625-664-45	Para 4-6 thru 4-37
AS GPM-46A	6625-855-8938	TM 11-6625-561-45	Chapter 5
AN UPM-6A	6625-692-6559	TM 11-1175	Section 3 Para 4
A,; CPM-69	6625-692-6565	TM 11-1175	Section 3 Para 4
AN CPM-10	6625-649-4511	T.O. 33A1-3-10-11	Section 3
AS/UPM-29C	6625-832-5784	TM 11-6625-917-15	Section 6
AS L-PM-33	6625-526-0364	TM 11-1249	Section 2
AN UPM-60	6625-569-0226	TM 11-6625-228-35	Chapter 4
AN UPM-96	6625-892-4502	TM 11-6625-393-45	Chapter 4
AN/UPM-102	6625-542-1581	TM 11 6625-271-24	Section 6
TS-147B/UP	6625-256-1377	TM 11-1247A	Section 3 Para 3, 4 and 5

APPENDIX C

PRESERVATION, PACKAGING AND PACKING

Type	Requirements
AN/APM-66	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/APM-176	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/APM-246	MIL-T-55559
AN/APM-247	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/GPM-46A	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/UPM-6A	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/UPM-6B	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/UPM-10	10-1-1-00-00-JN-X-ED-0-00-A
AN/UPM-29	MIL-T-4888
AN/UPM-33	MIL-T-18201
AN/UPM-60	MIL-T-14387
AN/U PM-96	4Q-1-1-00-00-JJ-X-ED-0-00-A
AN/UPM-102	4Q-1-1-00-00-JJ-X-ED-0-00-A
TS-147B/UP	4Q-1-1-00-00-JJ-X-ED-0-00-A

APPENDIX D

STORAGE QUALITY ASSURANCE PROVISIONS

1. Index Number. The four-digit index number of this storage quality assurance provision (SQAP) (reserved for future use in automatic data processing) is to be assigned.

2. Federal Stock Number. Each item listed in appendix B, with its Federal stock number, is subject to the provisions of this SQAP.

3. Definitions. Special terms used in this SQAP are defined as follows:

a. Acceptance Quality Level (AQL). The nominal value expressed in terms of percent defective or defects per 100 units, whichever is applicable, specified for a given group of defects of a product. It is the maximum allowable accidental departure from specification requirements which can be tolerated.

b. Storage Quality Level (SQL). That quality level applicable to storage sampling inspection expressed in terms of percent defective or defects per 100 units, whichever is applicable, specified for a given group of defects of a product. It is the maximum allowable accidental departure from specification requirements which can be tolerated.

c. Defect. Any nonconformance of the unit

of product with specified requirements.

d. Defective Unit. A unit of product which contains one or more defects.

e. Critical Defect. A defect that judgment and experience indicate is likely to result in hazardous or unsafe conditions for individuals using, maintaining, or depending on the product performance of the tactical function of a major end item, such as a ship, aircraft, tank, missile, or space vehicle.

f. Major Defect. A defect other than critical that could result in failure, or materially reduce the usability of the product for its intended purpose.

g. Minor Defect. A defect that does not materially reduce the usability of the unit of product for its intended purpose, or is a departure from established standards having little bearing on the effective use or operation of the unit.

h. Mechanical-Visual Inspection. An inspection by visual means to observe the item and/or its packaging and packing to detect deficiencies. Mechanical-visual inspection may require disassembly.

i. Technical Inspection. A complete func-

tional inspection, including disassembly, where required, and performance testing and/or laboratory testing.

4. Specifications, Technical Manuals, and **Other Documents.** The following documents, of the latest issue in effect, contain inspection and testing information, data, and instructions applicable to these quality assurance provisions:

<i>Publication</i>	<i>Title</i>
DA Pam 310-4	Index of Technical Manuals, Technical Bulletins, Supply Manuals (types 7, 8, and 9), Supply Bulletins, and Lubrication Orders.
DA Pam 310-7	U. S. Army Equipment Index of Modification Work Orders.
AR 725-50	Requisitioning, Receipt, and Issue System.
MIL-P-116	Preservation, Methods of.
MIL-P-11268	Parts, Materials and Processes Used in Electronic Communication Equipment.
MIL-M-13231	Marking of Electronic Items.
MIL-STD-105D	Sampling Procedures and Tables for Inspection by Attributes.
MIL-STD-109B	Quality Assurance: Terms and Definitions.
MIL-STD-129D	Marking for Shipment and Storage.
MIL-STD-130C	Identification Marking for U. S. Military Property.
MIL-STD-252A	Wired Equipment, Classification of Visual and Mechanical Defects.
MIL-STD-726C	Packaging Requirements Code.
TB SIG 355-1	Depot Inspection Standard for Repaired Signal Equipment.
TB SIG 355-2	Depot Inspection Standard for Refinishing Repaired Signal Equipment.
TB SIG 355-3	Depot Inspection Standard for Moisture and Fungus Resistant Treatment.
T B SIG 355-4	Depot Inspection Standard for Balancing Rotating Parts and Assemblies.
TB 750-236	Calibration Requirements for the Maintenance of Army Materiel.
TM 11-1175	Radar Test Set AN UPM-GA and Radar Set AS UPM-6B.
TM 11-1247A	Radar Test Set TS-147B/UP.(T.O.33A1-3-55-11).
TM 11-1249	Radar Test Set. AN UPM-33 (Spectrum Analyzer TS-148/UP) (T016-3STS 148-6).
TM 11-6625-228-35	Field and Depot Maintenance. Radar Test Set AN UPM-60A.
TM 11-6625-271-24	Organizational and Field Maintenance: Radar Test Sets AN UPM-32 and AN UPM-102 (Sperry).
TM 11-6625-393-45	Field (Fourth Echelon) and Depot Maintenance Manual: Test Set. Radar AS UPM-96.
TM 11-6625-398-24	Organizational, DS and GS Maintenance Manual: Test Set. Radar AN APM-66.
TX 11-6625-561-45	General Support and Depot Maintenance Manual: Test Set, Radar AN/GPM-46A.

<i>Publication</i>	<i>Title</i>
TM 11-6625-619-45	GS and Depot Maintenance Manual: Test Set, Radar AN/APM-176.
TM 11-6625-664-45	GS and Depot Maintenance Manual Including Repair Parts and Special Tools List: Test Set, Radar AN ,APM-246 and Test Set, Radar AN 'APM-247.
TM 11-66259 17-15	Organizational, DS, GS and Depot Maintenance Manual: Radar Test Set AN/UPM-29A, AN/UPM-29B, AN/UPM-29C.
T.O.33A1-3-10-11	Radar Test Set AN/UPM-10.
TM38-750	The Army Maintenance System.

5. Other Directives.

<i>Publication</i>	<i>Title</i>
AR 795-17	General Policies and Principles for Furnishing Army Materiel on a Grant Aid Basis.
AR 795-204	General Policies and Principles for Furnishing Defense Articles and Services on a Sale or Loan Basis.

6. Inspection Criteria. *a. Lot Criteria.*

(1) **Lot definition.** A lot is defined as a group of like items from which a sample is to be drawn and inspected to determine conformance with the acceptability criteria. The following are examples:

(a) A group of like items in storage which were received in a shipment with the following identical markings:

1. Purchase order number.
2. Date packaged or packed.
3. Depot certification stamp and date.

(b) A group of like items repaired or rebuilt by the Maintenance Division in one production run.

(2) **Lot formation.** The items shall be assembled into identifiable lots. Each lot shall, as far as practicable, consist of units of product of a single type, grade, class, size, and composition manufactured, repaired, or rebuilt at the same time and stored under the same conditions.

(3) **Lot size.** The lot size is the total number of individual like items in the lot that is to be inspected.

6. Sampling Procedure.

(1) **Sample selection.** Select samples of materiel in a way which will assure that each unit in the lot has an equal chance of being selected. Biased methods, such as selecting items from the same position in a container,

pallets, or stacks; taking items all from one location; or selecting items that appear defective, will not be used.

(2) **Sample size.** Use table 1 of MIL-STD-105D, General Inspection Level II, to obtain the sample size code letter, and table 2-A of MIL-STD-105D to obtain the sample size using the storage quality levels shown in (3) below.

(3) **Storage quality levels (SQL)**

(a) Mechanical-visual inspection: Critical SQL 1.0 percent; major SQL 2.5 percent; minor SQL 10 percent.

(b) Electrical: Critical SQL 1.0 percent; major SQL 2.5 percent.

(c) Preservation, packaging, packing, and marking: major SQL 4.0 percent; minor SQL 10 percent.

(d) The acceptance or reject number for the above SQL's shall be the same as those shown for comparable acceptance quality levels (AQL's) in table 2-A of MIL-STD-105D.

c. Inspection Requirements. The following mechanical-visual inspections shall be performed:

(1) Inspect case for physical damage, condition, and finish.

(2) Inspect all controls and switches for proper operation and loose or missing hardware.

(3) Inspect all connectors, plugs, and cord receptacles for condition and damage.

(4) Inspect assembly for physical damage, condition, missing parts, foreign objects, and finish.

(5) Inspect cabling and wiring for potential short circuits, cuts, breaks, fraying, deterioration, kinks, and strain.

(6) Inspect solder connections for missing solder, cold solder, insufficient solder, excessive solder, and improper wrap.

(7) Inspect for illegible, incorrect, or missing markings.

(8) Inspect for corrosion, dirt, moisture, and fungus.

(9) Inspect all parts and hardware for damage and condition.

d. Test Requirements. Perform those tests

that are specified for each test set, radar, listed in appendix B.

e. Defect Classification.

(1) **Mechanical-Visual.**

(a) **Critical.** Refer to the definition of a critical defect.

(b) **Major.**

1. Damage due to handling or storage (crushed, deformed, or broken).

2. Soldering: defects as listed in MIL-STD-252A.

3. Solderless connectors: defects as listed in MIL-STD-252A.

4. Cabling and wiring: defects as listed in MIL-STD-252A.

5. Hardware: defects as listed in MIL-STD-252A.

6. Foreign objects: defects as listed in MIL-STD-252A.

7. Potential short circuits: defects as listed in MIL-STD-252A.

8. Finish: defects as listed in MIL-STD-252A.

9. Marking: defects as listed in MIL-STD-252A.

10. Parts: defects as listed in MIL-STD-252A.

11. Contacts: defects as listed in MIL-STD-252A.

12. Plating, painting, or MFP missing.

13. Dimensional: a dimensional defect which directly affects interchangeability, assembly or operation.

(c) **Minor.**

1. Soldering: defects as listed in MIL-STD-252A.

2. Solderless connectors: defects as listed in MIL-STD-252A.

3. Cabling and wiring: defects as listed in MIL-STD-252A.

4. Hardware: defects as listed in MIL-STD-252A.

5. Finish: Defects as listed in MIL-STD-252A.

6. Marking: defects as listed in MIL-STD-252A.

7. Parts: defects as listed in MIL-STD-252A.

8. Contacts: defects as listed in MIL-STD-252A.

(2) Electrical.

(a) **Critical** Refer to the definition of a critical defect.

(b) **Major.** Any electrical defect, other than critical, that does not meet the requirements specified for each item shall be considered a major defect.

(c) **Minor.** None. All electrical defects shall be considered critical or major, as applicable.

(3) Packaging and marking - major.

(a) Use of improper or defective material.

(b) Quantity in unit package not as specified.

(c) Incorrect packaging method applied.

(d) Cushioning or padding omitted.

(e) Cushioning or padding inadequate for the protection of the barrier material from projections, sharp edges, or other similar features of the item.

(f) Cushioning inadequate for the physical and mechanical protection of the item.

(g) Unsealed, punctured, or improperly sealed barrier bag, wrap, or envelope.

(h) Stock number omitted, incorrect, or illegible.

(i) Nomenclature omitted, incorrect, or illegible.

(j) Marking of quantity of items in package omitted, incorrect, or illegible.

(k) Different stock numbered items in the same unit package.

(4) Packaging and marking - minor.

(a) Item not properly blocked or braced within the unit package to prevent movement.

(b) Packaging material damaged.

(c) Conforming or cushioning wraps are not snug fitting and contain voids.

(d) Air not expelled from barrier prior to sealing.

(e) Any item of marking information

other than (3) (h), (i), and (j) above listed under major defects omitted, incorrect, or illegible.

(5) Packing and marking - major.

(a) Use of improper or defective material.

(b) Quantity in pack not as specified.

(c) Gross weight in excess of specified amount.

(d) Box closure not as specified.

(e) Type, grade, class, and style of the shipping container not as specified.

(f) Strapping omitted (when required).

(g) Strapping inadequate or incorrectly applied (when required).

(h) Items not adequately blocked, braced, or cushioned within the shipping container to prevent movement or damage.

(i) Shipping documents or packing list omitted.

(j) Stock number omitted, incorrect, or illegible.

(k) Nomenclature omitted, incorrect, or illegible.

(l) Marking of quantities of items in pack omitted, incorrect, or illegible.

(m) Destination marking omitted, incorrect, or illegible.

(n) Special marking or labeling (when required) omitted, incorrect, or illegible.

(o) Overseas code marking (when required) Omitted, incorrect, or illegible.

(6) Paving and marking - minor.

(a) Unsealed carton.

(b) Defective taping or sealing of carton.

(c) Any other box defect which may be considered minor by definition of MIL-STD-105D.

(d) Any item of required marking information other than (5) (j) through (o) above listed under major defects omitted, incorrect, or illegible.

f. Calibration of Measuring and Test Equipment. All measuring and test equipment shall have been calibrated and certified within its prescribed period, in accordance with

TB 750-236 before use. Certification shall be affixed in such a way as to preclude any altering or tampering.

g. Storage Inspection Records. Results of inspections and tests shall be recorded on data sheets and a copy attached to each unit.

7. Inspection Frequency. *a.* Controlled humidity warehouse: 60 months.

b. Heated warehouse: 36 months.

c. Unheated warehouse: 18 months.

8. Type of Storage. Controlled humidity warehouse or heated warehouse.

9. Other Instructions *a. Rejected Lots.* Each rejected lot shall be tagged and reclassified into the proper condition code in **accordance** with AR 725-50. For other than new material, all defective units in a lot shall be repaired, or disposition requested in accordance with AMC and depot procedures.

b. Repackaging Of Samples Inspected. Restore the packaging of the samples inspected and accepted to the level of the lot from which the samples were drawn.

10. Special Requirements. If the subject

items are allocated for Foreign Military Sales, Grant Aid, or Loan, the following additional requirements must be met:

a. Policies and Special Conditions.

Publication	Title
AR 795-17	General Policies and Principles for Furnishing Army Materiel on a Grant Aid Basis.
AR 795-204	General Policies and Principles for Furnishing Defense Articles and Services on a Sale or Loan Basis.
DD Form 1513	Offer and Acceptance.

Note Special terms, conditions, and agreements with the customer country and shown on the DD Form 1513 must be complied with as well as any special instructions from the responsible commodity command.

b. Basic Issue List Items (BILI). **BILI** deck, normally furnished to the depots by USAECOM BILI Office, Lexington Blue Grass Army Depot, Lexington, Kentucky office symbol AMSEL-ME-NMP-MR-L, shall be used.

c. Level A Packaging and Packing. Level A packaging and packing is mandatory for Foreign Military Sales and Grant Aid shipments.

d. Depot Documentation. Depot documentation of final acceptance shall be furnished the ECOM quality check team *before* ECOM inspection.

By Order of the Secretary of the Army:

Official:

KENNETH G. WICKHAM,
Major General, United States Army,
The Adjutant General.

W. C. WESTMORELAND,
General, United States Army,
Chief of Staff.

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CONARC (5)	Depots (2) except
ARADCOM (2)	SAAD (50)
OS Ma Comd (4)	LBAD (20)
USASTRATCOM (2)	TOAD (20)
LOGCOMD (2) except	L E A D (7)
let Log Comd (5)	ANAD (10)
9th Log Comd (5)	ATAD (10)
USAECOM (3)	GENDEPS (2)
USAMICOM (3)	Sig Sec GENDEPS (5)
USATECOM (3)	Sig Deps (12)

NG: State AG (3).

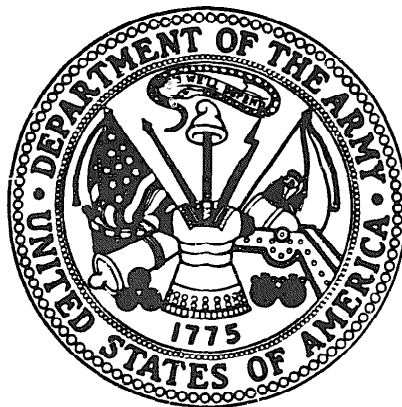
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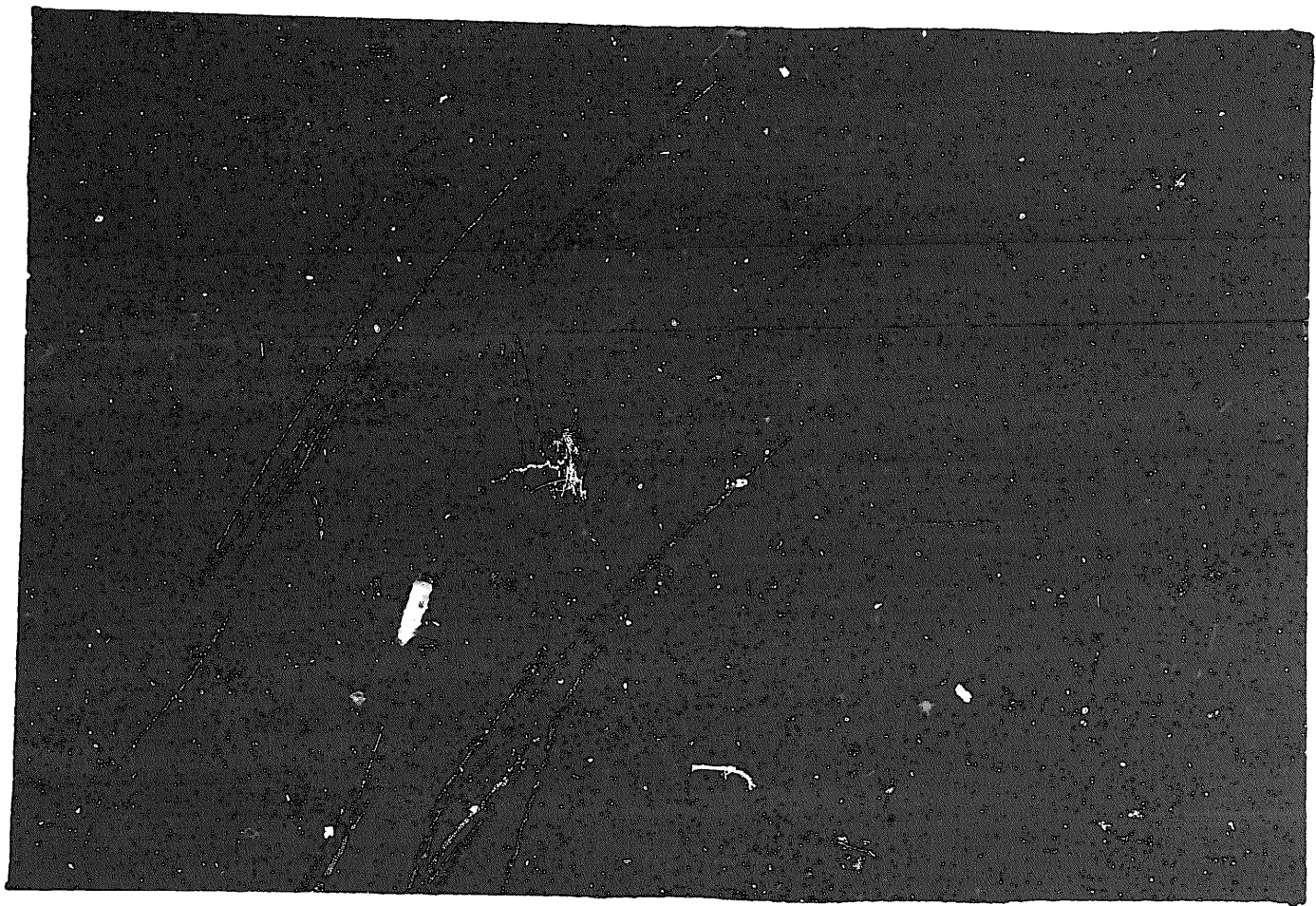
For explanation of abbreviation8 used, see AR 310-50.

END

10-16-82

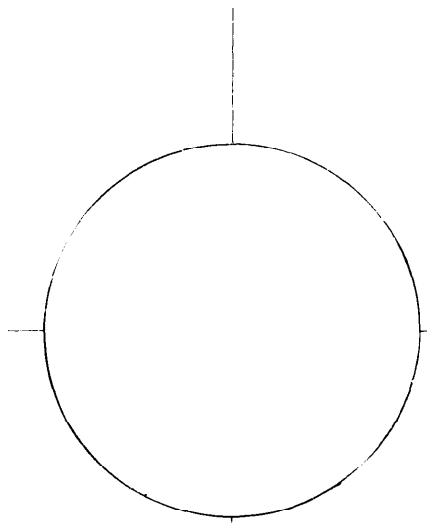
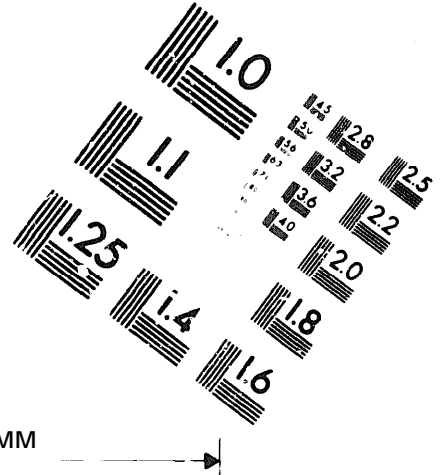
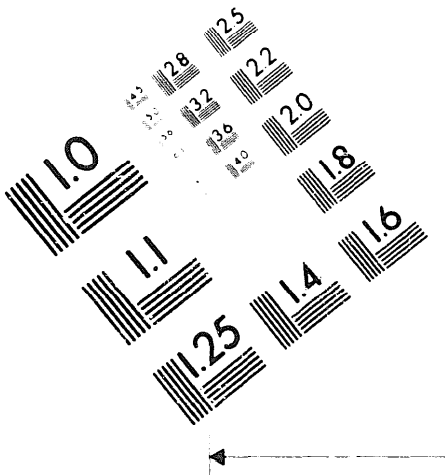
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DEPARTMENT OF THE ARMY

MICROFORM
TEST TARGET



150 MM

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5 mm (e = 109 mm)

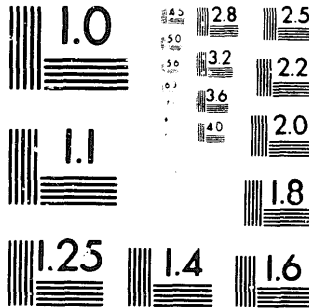
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2.0 mm (e = 1.37 mm)

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2.5 mm (e = 1.77 mm)

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1.3 mm (e = 1.09 mm)

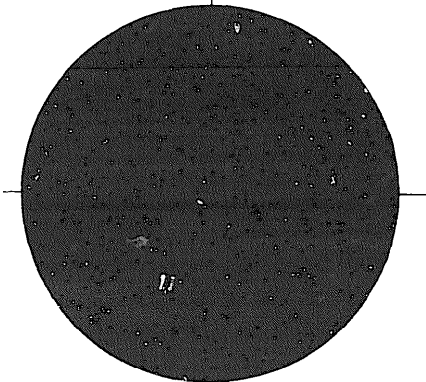
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2.0 mm (e = 1.37 mm)

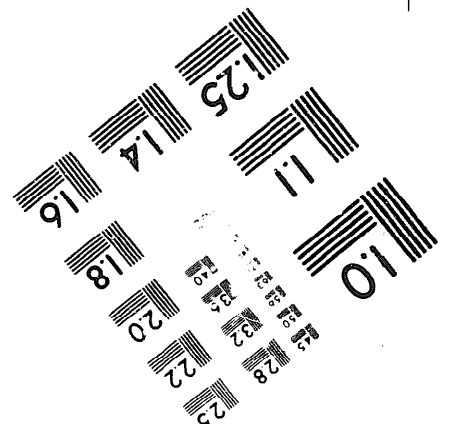
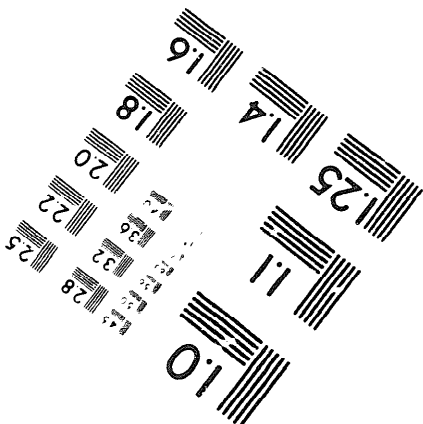
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2.5 mm (e = 1.77 mm)

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200 MM



250 MM